

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 4140 ROUND BAR
MINIMUM ROCKWELL C = 28 Rc
MAXIMUM ROCKWELL C = 32 Rc

SPECIFICATION: ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S-5626, ASTM A434-BC/BD, ASTM A193-B7

PART NUMBER: MT-4140-R-[D.DDD]
WHERE "D.DDD" = DIAMETER IN INCHES
EX. 4" ROUND BAR = MT-4140-R-4.000

NOTE: ALSO COMMONLY KNOWN AS AISI 4140 HT/QT

B	MIN/MAX Rc UPDATED, ADDED NOTE FOR HT/QT, ADDED ASTM A434-BC/BD, ASTM A193-B7 AND MIL-S-5626	18-524	KK
A	NEW ISSUE	17-790	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM 01/24/2018	TOOL PART #	REV. B
MFG. APPR.	FK	MT-4140-R	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DATE 11/27/2018		AISI 4140 ROUND BAR	NTS
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